Chapter 8
INTERNAL FLOW

Lecture slides by
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Internal flows through pipes, elbows, tees, valves, etc., as in this oil refinery, are found in nearly every industry.
Objectives

• Have a deeper understanding of laminar and turbulent flow in pipes and the analysis of fully developed flow

• Calculate the major and minor losses associated with pipe flow in piping networks and determine the pumping power requirements

• Understand various velocity and flow rate measurement techniques and learn their advantages and disadvantages
8–1 INTRODUCTION

• Liquid or gas flow through pipes or ducts is commonly used in heating and cooling applications and fluid distribution networks.
• The fluid in such applications is usually forced to flow by a fan or pump through a flow section.
• We pay particular attention to friction, which is directly related to the pressure drop and head loss during flow through pipes and ducts.
• The pressure drop is then used to determine the pumping power requirement.

Circular pipes can withstand large pressure differences between the inside and the outside without undergoing any significant distortion, but noncircular pipes cannot.
Theoretical solutions are obtained only for a few simple cases such as fully developed laminar flow in a circular pipe. Therefore, we must rely on experimental results and empirical relations for most fluid flow problems rather than closed-form analytical solutions.

The value of the average velocity $V_{\text{avg}}$ at some streamwise cross-section is determined from the requirement that the conservation of mass principle be satisfied.

$$\dot{m} = \rho V_{\text{avg}} A_c = \int_{A_c} \rho u(r) \, dA_c$$

$$V_{\text{avg}} = \frac{\int_{A_c} \rho u(r) \, dA_c}{\rho A_c} = \frac{\int_0^R \rho u(r) 2\pi r \, dr}{\rho \pi R^2} = \frac{2}{R^2} \int_0^R u(r) r \, dr$$

Average velocity $V_{\text{avg}}$ is defined as the average speed through a cross section. For fully developed laminar pipe flow, $V_{\text{avg}}$ is half of the maximum velocity.
Laminar and turbulent flows are two types of fluid flow regimes. Laminar flow is encountered when highly viscous fluids such as oils flow in small pipes or narrow passages. It is characterized by smooth streamlines and highly ordered motion. Turbulent flow, on the other hand, features velocity fluctuations and highly disordered motion. The transition flow fluctuates between laminar and turbulent flows. Most flows encountered in practice are turbulent.

The behavior of colored fluid injected into the flow in laminar and turbulent flows in a pipe.

Laminar and turbulent flow regimes of candle smoke.
Reynolds Number

The transition from laminar to turbulent flow depends on the geometry, surface roughness, flow velocity, surface temperature, and type of fluid.

The flow regime depends mainly on the ratio of inertial forces to viscous forces (Reynolds number).

\[ \text{Re} = \frac{\text{Inertial forces}}{\text{Viscous forces}} = \frac{V_{\text{avg}}D}{\nu} = \frac{\rho V_{\text{avg}}D}{\mu} \]

At large Reynolds numbers, the inertial forces, which are proportional to the fluid density and the square of the fluid velocity, are large relative to the viscous forces, and thus the viscous forces cannot prevent the random and rapid fluctuations of the fluid (turbulent).

At small or moderate Reynolds numbers, the viscous forces are large enough to suppress these fluctuations and to keep the fluid “in line” (laminar).

Critical Reynolds number, \( \text{Re}_{\text{cr}} \):

The Reynolds number at which the flow becomes turbulent.

The value of the critical Reynolds number is different for different geometries and flow conditions.

The Reynolds number can be viewed as the ratio of inertial forces to viscous forces acting on a fluid element.
For flow through noncircular pipes, the Reynolds number is based on the **hydraulic diameter**

For flow in a circular pipe:

\[ D_h = \frac{4A_c}{p} \]

<table>
<thead>
<tr>
<th>Re</th>
<th>Flow Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>(\approx 2300)</td>
<td>laminar flow</td>
</tr>
<tr>
<td>(2300 &lt; Re &lt; 10,000)</td>
<td>transitional flow</td>
</tr>
<tr>
<td>(Re \approx 10,000)</td>
<td>turbulent flow</td>
</tr>
</tbody>
</table>

In the transitional flow region of \(2300 \leq Re \leq 10,000\), the flow switches between laminar and turbulent seemingly randomly.

For circular tubes:

\[ D_h = \frac{4(\pi D^2/4)}{\pi D} = D \]

For square ducts:

\[ D_h = \frac{4a^2}{4a} = a \]

For rectangular ducts:

\[ D_h = \frac{4ab}{2(a + b)} = \frac{2ab}{a + b} \]

The hydraulic diameter \(D_h = 4A_c/p\) is defined such that it reduces to ordinary diameter for circular tubes.
8–3 ▪ THE ENTRANCE REGION

**Velocity boundary layer:** The region of the flow in which the effects of the viscous shearing forces caused by fluid viscosity are felt.

**Boundary layer region:** The viscous effects and the velocity changes are significant.

**Irrotational (core) flow region:** The frictional effects are negligible and the velocity remains essentially constant in the radial direction.

The development of the velocity boundary layer in a pipe. The developed average velocity profile is parabolic in laminar flow, but somewhat flatter or fuller in turbulent flow.
**Hydrodynamic entrance region:** The region from the pipe inlet to the point at which the boundary layer merges at the centerline.

**Hydrodynamic entry length** $L_h$: The length of this region.

**Hydrodynamically developing flow:** Flow in the entrance region. This is the region where the velocity profile develops.

**Hydrodynamically fully developed region:** The region beyond the entrance region in which the velocity profile is fully developed and remains unchanged.

**Fully developed:** When both the velocity profile the normalized temperature profile remain unchanged.

In the fully developed flow region of a pipe, the velocity profile does not change downstream, and thus the wall shear stress remains constant as well.
The pressure drop is higher in the entrance regions of a pipe, and the effect of the entrance region is always to increase the average friction factor for the entire pipe.

The variation of wall shear stress in the flow direction for flow in a pipe from the entrance region into the fully developed region.
Entry Lengths

The hydrodynamic entry length is usually taken to be the distance from the pipe entrance to where the wall shear stress (and thus the friction factor) reaches within about 2 percent of the fully developed value.

\[
\frac{L_h, \text{ laminar}}{D} \approx 0.05 \text{Re}
\]

\[
\frac{L_h, \text{ turbulent}}{D} = 1.359 \text{Re}^{1/4}
\]

\[
\frac{L_h, \text{ turbulent}}{D} \approx 10
\]

The pipes used in practice are usually several times the length of the entrance region, and thus the flow through the pipes is often assumed to be fully developed for the entire length of the pipe.

This simplistic approach gives reasonable results for long pipes but sometimes poor results for short ones since it underpredicts the wall shear stress and thus the friction factor.
We consider steady, laminar, incompressible flow of a fluid with constant properties in the fully developed region of a straight circular pipe.

In fully developed laminar flow, each fluid particle moves at a constant axial velocity along a streamline and the velocity profile $u(r)$ remains unchanged in the flow direction. There is no motion in the radial direction, and thus the velocity component in the direction normal to the pipe axis is everywhere zero. There is no acceleration since the flow is steady and fully developed.

Free-body diagram of a ring-shaped differential fluid element of radius $r$, thickness $dr$, and length $dx$ oriented coaxially with a horizontal pipe in fully developed laminar flow.
Force balance:
\[ \pi R^2 P - \pi R^2 (P + dP) - 2\pi R \, dx \, \tau_w = 0 \]

Simplifying:
\[ \frac{dP}{dx} = -\frac{2\tau_w}{R} \]

Free-body diagram of a fluid disk element of radius \( R \) and length \( dx \) in fully developed laminar flow in a horizontal pipe.

### Boundary conditions
\[ \frac{dP}{dx} = -\frac{2\tau_w}{R} \]
\[ u(r) = \frac{r^2}{4\mu} \left( \frac{dP}{dx} \right) + C_1 \ln r + C_2 \]
\[ \frac{\partial u}{\partial r} = 0 \text{ at } r = 0 \]
\[ u = 0 \text{ at } r = R \]

### Average velocity
\[ u(r) = -\frac{R^2}{4\mu} \left( \frac{dP}{dx} \right) \left( 1 - \frac{r^2}{R^2} \right) \]

### Velocity profile
\[ V_{avg} = \frac{2}{R^2} \int_0^R u(r) \, r \, dr = -\frac{2}{R^2} \int_0^R \frac{R^2}{4\mu} \left( \frac{dP}{dx} \right) \left( 1 - \frac{r^2}{R^2} \right) r \, dr = -\frac{R^2}{8\mu} \left( \frac{dP}{dx} \right) \]

### Maximum velocity
\[ u_{\text{max}} = 2V_{avg} \]
Pressure Drop and Head Loss

A quantity of interest in the analysis of pipe flow is the pressure drop $\Delta P$ since it is directly related to the power requirements of the fan or pump to maintain flow. We note that $dP/dx = constant$, and integrating from $x = x_1$ where the pressure is $P_1$ to $x = x_1 + L$ where the pressure is $P_2$ gives

$$\frac{dP}{dx} = \frac{P_2 - P_1}{L}$$

**Laminar flow:** $\Delta P = P_1 - P_2 = \frac{8\mu L V_{avg}}{R^2} = \frac{32\mu L V_{avg}}{D^2}$

A pressure drop due to viscous effects represents an irreversible pressure loss, and it is called pressure loss $\Delta P_L$.

$\Delta P_L = f \frac{L \rho V_{avg}^2}{D}$

Pressure loss for all types of fully developed internal flows

Dynamic pressure $\frac{\rho V_{avg}^2}{2}$

Darcy friction factor $f = \frac{8\tau_w}{\rho V_{avg}^2}$

Head loss $h_L = \frac{\Delta P_L}{\rho g} = f \frac{L V_{avg}^2}{\rho D 2g}$

In laminar flow, the friction factor is a function of the Reynolds number only and is independent of the roughness of the pipe surface.

The head loss represents the additional height that the fluid needs to be raised by a pump in order to overcome the frictional losses in the pipe.
For a specified flow rate, the pressure drop and thus the required pumping power is proportional to the length of the pipe and the viscosity of the fluid, but it is inversely proportional to the fourth power of the diameter of the pipe.

The relation for pressure loss (and head loss) is one of the most general relations in fluid mechanics, and it is valid for laminar or turbulent flows, circular or noncircular pipes, and pipes with smooth or rough surfaces.

The pumping power requirement for a laminar flow piping system can be reduced by a factor of 16 by doubling the pipe diameter.
The pressure drop $\Delta P$ equals the pressure loss $\Delta P_L$ in the case of a horizontal pipe, but this is not the case for inclined pipes or pipes with variable cross-sectional area.

This can be demonstrated by writing the energy equation for steady, incompressible one-dimensional flow in terms of heads as

$$\frac{P_1}{\rho g} + \alpha_1 \frac{V_1^2}{2g} + z_1 + h_{\text{pump},u} = \frac{P_2}{\rho g} + \alpha_2 \frac{V_2^2}{2g} + z_2 + h_{\text{turbine},e} + h_L$$

$$P_1 - P_2 = \rho (\alpha_2 V_2^2 - \alpha_1 V_1^2)/2 + \rho g [(z_2 - z_1) + h_{\text{turbine},e} - h_{\text{pump},u} + h_L]$$

Therefore, the pressure drop $\Delta P = P_1 - P_2$ and pressure loss $\Delta P_L = \rho gh_L$ for a given flow section are equivalent if (1) the flow section is horizontal so that there are no hydrostatic or gravity effects ($z_1 = z_2$), (2) the flow section does not involve any work devices such as a pump or a turbine since they change the fluid pressure ($h_{\text{pump},u} = h_{\text{turbine},e} = 0$), (3) the cross-sectional area of the flow section is constant and thus the average flow velocity is constant ($V_1 = V_2$), and (4) the velocity profiles at sections 1 and 2 are the same shape ($\alpha_1 = \alpha_2$).
Effect of Gravity on Velocity and Flow Rate in Laminar Flow

Free-body diagram of a ring-shaped differential fluid element of radius $r$, thickness $dr$, and length $dx$ oriented coaxially with an inclined pipe in fully developed laminar flow.

\[
W_x = W \sin \theta = \rho g V_{\text{element}} \sin \theta = \rho g (2\pi r \, dr \, dx) \sin \theta
\]

\[
(2\pi r \, dr \, P)_x - (2\pi r \, dr \, P)_{x+dx} + (2\pi r \, dx \, \tau)_r
- (2\pi r \, dx \, \tau)_{r+dr} - \rho g (2\pi r \, dr \, dx) \sin \theta = 0
\]

\[
\frac{\mu \, d}{r \, dr} \left( \frac{d}{r} \frac{du}{dr} \right) = \frac{dP}{dx} + \rho g \sin \theta
\]

\[
u(r) = -\frac{R^2}{4\mu} \left( \frac{dP}{dx} + \rho g \sin \theta \right) \left( 1 - \frac{r^2}{R^2} \right)
\]

\[
V_{\text{avg}} = \frac{(\Delta P - \rho g L \sin \theta)D^2}{32\mu L}
\]

\[
\dot{V} = \frac{(\Delta P - \rho g L \sin \theta)\pi D^4}{128\mu L}
\]
Laminar Flow in Circular Pipes

(Fully developed flow with no pump or turbine in the flow section, and

\[ \Delta P = P_1 - P_2 \])

 Horizontal pipe: \( \dot{V} = \frac{\Delta P \pi D^4}{128 \mu L} \)

 Inclined pipe: \( \dot{V} = \frac{(\Delta P - \rho g L \sin \theta) \pi D^4}{128 \mu L} \)

Uphill flow: \( \theta > 0 \) and \( \sin \theta > 0 \)

Downhill flow: \( \theta < 0 \) and \( \sin \theta < 0 \)

The relations developed for fully developed laminar flow through horizontal pipes can also be used for inclined pipes by replacing \( \Delta P \) with \( \Delta P - \rho g L \sin \theta \).
Laminar Flow in Noncircular Pipes

The friction factor $f$ relations are given in Table 8–1 for fully developed laminar flow in pipes of various cross sections. The Reynolds number for flow in these pipes is based on the hydraulic diameter $D_h = 4A_c/p$, where $A_c$ is the cross-sectional area of the pipe and $p$ is its wetted perimeter.
EXAMPLE 8–1  Laminar Flow in Horizontal and Inclined Pipes

Consider the fully developed flow of glycerin at 40°C through a 70-m-long, 4-cm-diameter, horizontal, circular pipe. If the flow velocity at the centerline is measured to be 6 m/s, determine the velocity profile and the pressure difference across this 70-m-long section of the pipe, and the useful pumping power required to maintain this flow. For the same useful pumping power input, determine the percent increase of the flow rate if the pipe is inclined 15° downward and the percent decrease if it is inclined 15° upward. The pump is located outside this pipe section.
Properties The density and dynamic viscosity of glycerin at 40°C are $\rho = 1.252 \text{ kg/m}^3$ and $\mu = 0.3073 \text{ kg/m \cdot s}$, respectively.

Analysis The velocity profile in fully developed laminar flow in a circular pipe is expressed as

$$u(r) - u_{\text{max}} \left(1 - \frac{r^2}{R^2}\right)$$

Substituting, the velocity profile is determined to be

$$u(r) = (6 \text{ m/s}) \left(1 - \frac{r^2}{(0.02 \text{ m})^2}\right) = 6(1 - 2500r^2)$$

where $u$ is in m/s and $r$ is in m. The average velocity, the flow rate, and the Reynolds number are

$$V = \frac{V_{\text{avg}} + u_{\text{max}}}{2} = \frac{6 \text{ m/s}}{2} = 3 \text{ m/s}$$

$$\dot{V} = V_{\text{avg}} A_c = V(\pi D^2/4) = (3 \text{ m/s})(\pi (0.04 \text{ m})^2/4) = 3.77 \times 10^{-3} \text{ m}^3/\text{s}$$

$$\text{Re} = \frac{\rho V D}{\mu} = \frac{(1252 \text{ kg/m}^3)(3 \text{ m/s})(0.04 \text{ m})}{0.3073 \text{ kg/m \cdot s}} = 488.9$$

which is less than 2300. Therefore, the flow is indeed laminar. Then the friction factor and the head loss become

$$f = \frac{64}{\text{Re}} = \frac{64}{488.9} = 0.1309$$

$$h_L = f \frac{L V^2}{D 2g} = 0.1309 \frac{(70 \text{ m})}{(0.04 \text{ m})} \frac{(3 \text{ m/s})^2}{2(9.81 \text{ m/s}^2)} = 105.1 \text{ m}$$
The energy balance for steady, incompressible one-dimensional flow is given by Eq. 8-28 as

\[
\frac{P_1}{\rho g} + \frac{V_1^2}{2g} + z_1 + h_{\text{pump, unit}} = \frac{P_2}{\rho g} + \frac{V_2^2}{2g} + z_2 + h_{\text{turbine, c}} + h_L
\]

For fully developed flow in a constant diameter pipe with no pumps or turbines, it reduces to

\[
\Delta P = P_1 - P_2 = \rho g(z_2 - z_1 + h_L)
\]

Then the pressure difference and the required useful pumping power for the horizontal case become

\[
\Delta P = \rho g(z_2 - z_1 + h_L)
\]

\[
= (1252 \text{ kg/m}^3)(9.81 \text{ m/s}^2)(0 + 105.1 \text{ m})\left(\frac{1 \text{ kPa}}{1000 \text{ kg/m} \cdot \text{s}^2}\right)
\]

\[
= 1291 \text{ kPa}
\]

\[
\dot{W}_{\text{pump, unit}} = \forall \Delta P = (3.77 \times 10^3 \text{ m}^3/\text{s})(1291 \text{ kPa})\left(\frac{1 \text{ kW}}{\text{kPa} \cdot \text{m}^3/\text{s}}\right) = 4.87 \text{ kW}
\]

The elevation difference and the pressure difference for a pipe inclined upwards 15° is

\[
\Delta z = z_2 - z_1 = L \sin 15^\circ = (70 \text{ m}) \sin 15^\circ = 18.1 \text{ m}
\]

\[
\Delta P_{\text{upward}} = (1252 \text{ kg/m}^3)(9.81 \text{ m/s}^2)(18.1 \text{ m} + 105.1 \text{ m})\left(\frac{1 \text{ kPa}}{1000 \text{ kg/m} \cdot \text{s}^2}\right)
\]

\[
= 1366 \text{ kPa}
\]
Then the flow rate through the upward inclined pipe becomes

$$V_{\text{upward}} = \frac{W_{\text{pump, } u}}{\Delta P_{\text{upward}}} = \frac{4.87 \text{ kW} \left( \frac{1 \text{ kPa} \cdot \text{m}^3/\text{s}}{1 \text{ kW}} \right)}{1366 \text{ kPa}} = 3.57 \times 10^{-3} \text{ m}^3/\text{s}$$

which is a decrease of 5.6 percent in flow rate. It can be shown similarly that when the pipe is inclined 15° downward from the horizontal, the flow rate will increase by 5.6 percent.

**Discussion**  
Note that the flow is driven by the combined effect of pumping power and gravity. As expected, gravity opposes uphill flow, enhances downhill flow, and has no effect on horizontal flow. Downhill flow can occur even in the absence of a pressure difference applied by a pump. For the case of $P_1 = P_2$ (i.e., no applied pressure difference), the pressure throughout the entire pipe would remain constant, and the fluid would flow through the pipe under the influence of gravity at a rate that depends on the angle of inclination, reaching its maximum value when the pipe is vertical. When solving pipe flow problems, it is always a good idea to calculate the Reynolds number to verify the flow regime—laminar or turbulent.
EXAMPLE 8-2  Pressure Drop and Head Loss in a Pipe

Water at 40°F ($\rho = 62.42$ lbm/ft$^3$ and $\mu = 1.038 \times 10^{-3}$ lbm/ft · s) is flowing steadily through a 0.12-in- (= 0.010 ft) diameter 30-ft-long horizontal pipe at an average velocity of 3.0 ft/s (Fig. 8–18). Determine (a) the head loss, (b) the pressure drop, and (c) the pumping power requirement to overcome this pressure drop.

![Diagram of a pipe with flow rate and dimensions](image)

Properties  
The density and dynamic viscosity of water are given to be $\rho = 62.42$ lbm/ft$^3$ and $\mu = 1.038 \times 10^{-3}$ lbm/ft · s, respectively.

Analysis  
(a) First we need to determine the flow regime. The Reynolds number is

$$Re = \frac{\rho V_{avg}D}{\mu} = \frac{(62.42 \text{ lbm/ft}^3)(3 \text{ ft/s})(0.01 \text{ ft})}{1.038 \times 10^{-3} \text{ lbm/ft} \cdot \text{s}} = 1803$$

which is less than 2300. Therefore, the flow is laminar. Then the friction factor and the head loss become

$$f = \frac{64}{Re} = \frac{64}{1803} = 0.0355$$

$$h_f = f \frac{L V_{avg}^2}{2g} = 0.0355 \frac{30 \text{ ft}}{0.01 \text{ ft}} \frac{(3 \text{ ft/s})^2}{2(32.2 \text{ ft/s}^2)} = 14.9 \text{ ft}$$
(b) Noting that the pipe is horizontal and its diameter is constant, the pressure drop in the pipe is due entirely to the frictional losses and is equivalent to the pressure loss,

\[
\Delta P = \Delta P_L = f \frac{L}{D} \frac{\rho V_{\text{avg}}^2}{2} = 0.0355 \frac{30 \text{ ft}}{0.01 \text{ ft}} \frac{32.42 \text{ lbm/ft}^3}{2} \left( \frac{1 \text{ lbf}}{32.2 \text{ lbm} \cdot \text{ft/s}^2} \right)
\]

\[
= 929 \text{ lbf/ft}^2 = 6.45 \text{ psi}
\]

(c) The volume flow rate and the pumping power requirements are

\[
\dot{V} = V_{\text{avg}} A_c = V_{\text{avg}} (\pi D^2/4) = (3 \text{ ft/s}) \left[ \pi (0.01 \text{ ft})^2/4 \right] = 0.000236 \text{ ft}^3/\text{s}
\]

\[
\dot{W}_{\text{pump}} = \dot{V} \Delta P = (0.000236 \text{ ft}^3/\text{s})(929 \text{ lbf/ft}^2) \left( \frac{1 \text{ W}}{0.737 \text{ lbf \cdot ft/s}} \right) = 0.30 \text{ W}
\]

Therefore, power input in the amount of 0.30 W is needed to overcome the frictional losses in the flow due to viscosity.

**Discussion** The pressure rise provided by a pump is often listed by a pump manufacturer in units of head (Chap. 14). Thus, the pump in this flow needs to provide 14.9 ft of water head in order to overcome the irreversible head loss.
Most flows encountered in engineering practice are turbulent, and thus it is important to understand how turbulence affects wall shear stress.

Turbulent flow is a complex mechanism dominated by fluctuations, and it is still not fully understood.

We must rely on experiments and the empirical or semi-empirical correlations developed for various situations.

Turbulent flow is characterized by disorderly and rapid fluctuations of swirling regions of fluid, called eddies, throughout the flow.

These fluctuations provide an additional mechanism for momentum and energy transfer.

In turbulent flow, the swirling eddies transport mass, momentum, and energy to other regions of flow much more rapidly than molecular diffusion, greatly enhancing mass, momentum, and heat transfer.

As a result, turbulent flow is associated with much higher values of friction, heat transfer, and mass transfer coefficients.
The laminar component: accounts for the friction between layers in the flow direction.

The turbulent component: accounts for the friction between the fluctuating fluid particles and the fluid body (related to the fluctuation components of velocity).

\[ u = \bar{u} + u' \]

\[ v = \bar{v} + v', \quad P = \bar{P} + P' \]

\[ T = \bar{T} + T' \]

Fluctuations of the velocity component \( u \) with time at a specified location in turbulent flow.

The velocity profile and the variation of shear stress with radial distance for turbulent flow in a pipe.
Turbulent Shear Stress

\[ \tau_{\text{turb}} = -\rho u'v' \]

turbulent shear stress

Terms such as \(-\rho u'v'\) or \(-\rho u'^2\) are called Reynolds stresses or turbulent stresses.

Fluid particle moving upward through a differential area \(dA\) as a result of the velocity fluctuation \(v\).

Turbulent shear stress

**eddy viscosity** or **turbulent viscosity**: accounts for momentum transport by turbulent eddies.

\[ \tau_{\text{turb}} = -\rho u'v' = \mu_t \frac{\partial u}{\partial y} \]

Total shear stress

**kinematic eddy viscosity** or **kinematic turbulent viscosity** (also called the **eddy diffusivity of momentum**).

\[ \nu_t = \frac{\mu_t}{\rho} \]
mixing length $l_m$: related to the average size of the eddies that are primarily responsible for mixing

The velocity gradients at the wall, and thus the wall shear stress, are much larger for turbulent flow than they are for laminar flow, even though the turbulent boundary layer is thicker than the laminar one for the same value of free-stream velocity.

Molecular diffusivity of momentum $v$ (as well as $\mu$) is a fluid property, and its value is listed in fluid handbooks.

Eddy diffusivity $\nu_t$ (as well as $\mu_t$), however, is *not* a fluid property, and its value depends on flow conditions.

Eddy diffusivity $\mu_t$ decreases toward the wall, becoming zero at the wall. Its value ranges from zero at the wall to several thousand times the value of the molecular diffusivity in the core region.
Turbulent Velocity Profile

The very thin layer next to the wall where viscous effects are dominant is the **viscous** (or **laminar** or **linear** or **wall**) sublayer.

The velocity profile in this layer is very nearly **linear**, and the flow is streamlined.

Next to the viscous sublayer is the **buffer layer**, in which turbulent effects are becoming significant, but the flow is still dominated by viscous effects.

Above the buffer layer is the **overlap** (or **transition** layer), also called the **inertial sublayer**, in which the turbulent effects are much more significant, but still not dominant.

Above that is the **outer** (or **turbulent**) layer in the remaining part of the flow in which turbulent effects dominate over molecular diffusion (viscous) effects.

The velocity profile in fully developed pipe flow is parabolic in laminar flow, but much fuller in turbulent flow. Note that \( u(r) \) in the turbulent case is the **time-averaged** velocity component in the axial direction (the overbar on \( u \) has been dropped for simplicity).
The thickness of the viscous sublayer is proportional to the kinematic viscosity and inversely proportional to the average flow velocity.

Viscous length; it is used to nondimensionalize the distance $y$ from the surface.

Nondimensionalized variables: $y^+ = \frac{yu_*}{v}$ and $u^+ = \frac{u}{u_*}$

Normalized law of the wall: $u^+ = y^+$
The logarithmic law:

\[ \frac{u}{u_*} = \frac{1}{\kappa} \ln \frac{yu_*}{\nu} + B \]

Overlap layer:

\[ \frac{u}{u_*} = 2.5 \ln \frac{yu_*}{\nu} + 5.0 \quad \text{or} \quad u^+ = 2.5 \ln y^+ + 5.0 \]

Comparison of the law of the wall and the logarithmic-law velocity profiles with experimental data for fully developed turbulent flow in a pipe.
The deviation of velocity from the centerline value $u_{\text{max}} - u$ is called the velocity defect.

The value $n = 7$ generally approximates many flows in practice, giving rise to the term one-seventh power-law velocity profile.

Power-law velocity profiles for fully developed turbulent flow in a pipe for different exponents, and its comparison with the laminar velocity profile.
The friction factor in fully developed turbulent pipe flow depends on the Reynolds number and the relative roughness $\frac{\varepsilon}{D}$.

\[
\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{\varepsilon/D}{3.7} + \frac{2.51}{Re \sqrt{f}} \right) 
\] (turbulent flow)

**Colebrooke equation** (for smooth and rough pipes)

The friction factor is minimum for a smooth pipe and increases with roughness.

### Equivalent roughness values for new commercial pipes

<table>
<thead>
<tr>
<th>Material</th>
<th>Roughness, $\varepsilon$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass, plastic</td>
<td>0.0 (smooth)</td>
</tr>
<tr>
<td>Concrete</td>
<td>0.003–0.03 0.9–9</td>
</tr>
<tr>
<td>Wood stave</td>
<td>0.0016 0.5</td>
</tr>
<tr>
<td>Rubber, smoothed</td>
<td>0.000033 0.01</td>
</tr>
<tr>
<td>Copper or brass tubing</td>
<td>0.000005 0.0015</td>
</tr>
<tr>
<td>Cast iron</td>
<td>0.00085 0.26</td>
</tr>
<tr>
<td>Galvanized iron</td>
<td>0.0005 0.15</td>
</tr>
<tr>
<td>Wrought iron</td>
<td>0.00015 0.046</td>
</tr>
<tr>
<td>Stainless steel</td>
<td>0.000007 0.002</td>
</tr>
<tr>
<td>Commercial steel</td>
<td>0.00015 0.045</td>
</tr>
</tbody>
</table>

* Smooth surface. All values are for $Re = 10^5$ and are calculated from the Colebrooke equation.
The Moody Chart
Observations from the Moody chart

- For laminar flow, the friction factor decreases with increasing Reynolds number, and it is independent of surface roughness.
- The friction factor is a minimum for a smooth pipe and increases with roughness. The Colebrook equation in this case ($\varepsilon = 0$) reduces to the Prandtl equation.

$$\frac{1}{\sqrt{f}} = 2.0 \log(Re\sqrt{f}) - 0.8$$

- The transition region from the laminar to turbulent regime is indicated by the shaded area in the Moody chart. At small relative roughnesses, the friction factor increases in the transition region and approaches the value for smooth pipes.
- At very large Reynolds numbers (to the right of the dashed line on the Moody chart) the friction factor curves corresponding to specified relative roughness curves are nearly horizontal, and thus the friction factors are independent of the Reynolds number. The flow in that region is called fully rough turbulent flow or just fully rough flow because the thickness of the viscous sublayer decreases with increasing Reynolds number, and it becomes so thin that it is negligibly small compared to the surface roughness height. The Colebrook equation in the fully rough zone reduces to the von Kármán equation.

$$\frac{1}{\sqrt{f}} = -2.0 \log[(\varepsilon/D)/3.7]$$
In calculations, we should make sure that we use the actual internal diameter of the pipe, which may be different than the nominal diameter.

At very large Reynolds numbers, the friction factor curves on the Moody chart are nearly horizontal, and thus the friction factors are independent of the Reynolds number. See Fig. A–12 for a full-page moody chart.

<table>
<thead>
<tr>
<th>Nominal Size, in</th>
<th>Actual Inside Diameter, in</th>
</tr>
</thead>
<tbody>
<tr>
<td>(\frac{1}{8})</td>
<td>0.269</td>
</tr>
<tr>
<td>(\frac{1}{4})</td>
<td>0.364</td>
</tr>
<tr>
<td>(\frac{1}{2})</td>
<td>0.493</td>
</tr>
<tr>
<td>(\frac{3}{4})</td>
<td>0.622</td>
</tr>
<tr>
<td>1</td>
<td>0.824</td>
</tr>
<tr>
<td>1(\frac{1}{4})</td>
<td>1.049</td>
</tr>
<tr>
<td>1(\frac{1}{2})</td>
<td>1.610</td>
</tr>
<tr>
<td>2</td>
<td>2.067</td>
</tr>
<tr>
<td>2(\frac{1}{2})</td>
<td>2.469</td>
</tr>
<tr>
<td>3</td>
<td>3.068</td>
</tr>
<tr>
<td>5</td>
<td>5.047</td>
</tr>
<tr>
<td>10</td>
<td>10.02</td>
</tr>
</tbody>
</table>
Types of Fluid Flow Problems

1. Determining the **pressure drop** (or head loss) when the pipe length and diameter are given for a specified flow rate (or velocity)

2. Determining the **flow rate** when the pipe length and diameter are given for a specified pressure drop (or head loss)

3. Determining the **pipe diameter** when the pipe length and flow rate are given for a specified pressure drop (or head loss)

To avoid tedious iterations in head loss, flow rate, and diameter calculations, these explicit relations that are accurate to within 2 percent of the Moody chart may be used.

\[
\begin{align*}
h_L &= 1.07 \frac{\dot{V}^2 L}{gD^3} \left\{ \ln \left[ \frac{\varepsilon}{3.7D} + 4.62 \left( \frac{vD}{\dot{V}} \right)^{0.9} \right] \right\}^{-2} \quad 10^{-6} < \varepsilon/D < 10^{-2} \\
\dot{V} &= -0.965 \left( \frac{gD^5 h_L}{L} \right)^{0.5} \ln \left[ \frac{\varepsilon}{3.7D} + \left( \frac{3.17v^2 L}{gD^3 h_L} \right)^{0.5} \right] \quad \text{Re} > 2000 \\
D &= 0.66 \left[ \varepsilon^{1.25} \left( \frac{L \dot{V}^2}{gh_L} \right)^{4.75} + \nu \dot{V}^{9.4} \left( \frac{L}{gh_L} \right)^{5.2} \right]^{0.04} \quad 10^{-6} < \varepsilon/D < 10^{-2} \\
& \quad \text{5000} < \text{Re} < 3 \times 10^8
\end{align*}
\]
EXAMPLE 8–3  Determining the Head Loss in a Water Pipe

Water at 60°F ($\rho = 62.36 \text{ lbm/ft}^3$ and $\mu = 7.536 \times 10^{-4} \text{ lbm/ft} \cdot \text{s}$) is flowing steadily in a 2-in-diameter horizontal pipe made of stainless steel at a rate of 0.2 ft$^3$/s (Fig. 8–30). Determine the pressure drop, the head loss, and the required pumping power input for flow over a 200-ft-long section of the pipe.

Properties  The density and dynamic viscosity of water are given to be $\rho = 62.36 \text{ lbm/ft}^3$ and $\mu = 7.536 \times 10^{-4} \text{ lbm/ft} \cdot \text{s}$, respectively.

Analysis  We recognize this as a problem of the first type, since flow rate, pipe length, and pipe diameter are known. First we calculate the average velocity and the Reynolds number to determine the flow regime:

$$V = \frac{\dot{V}}{A_c} = \frac{\dot{V}}{\pi D^2/4} = \frac{0.2 \text{ ft}^3/\text{s}}{\pi (2/12 \text{ ft})^2/4} = 9.17 \text{ ft/s}$$

$$\text{Re} = \frac{\rho V D}{\mu} = \frac{\rho (62.36 \text{ lbm/ft}^3)(9.17 \text{ ft/s})(2/12 \text{ ft})}{7.536 \times 10^{-4} \text{ lbm/ft} \cdot \text{s}} = 126,400$$

Since Re is greater than 4000, the flow is turbulent. The relative roughness of the pipe is estimated using Table 8–2

$$\frac{\varepsilon}{D} = \frac{0.000007 \text{ ft}}{2/12 \text{ ft}} = 0.000042$$
The friction factor corresponding to this relative roughness and Reynolds number is determined from the Moody chart. To avoid any reading error, we determine \( f \) from the Colebrook equation on which the moody chart is based:

\[
\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{e/D}{3.7} + \frac{2.51}{Re \sqrt{f}} \right) \rightarrow \frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{0.000042}{3.7} + \frac{2.51}{126,400 \sqrt{f}} \right)
\]

Using an equation solver or an iterative scheme, the friction factor is determined to be \( f = 0.0174 \). Then the pressure drop (which is equivalent to pressure loss in this case), head loss, and the required power input become

\[
\Delta P = \Delta P_L = f \frac{L \rho V^2}{D} = 0.0174 \frac{200 \text{ ft} (62.36 \text{ lbf/ft}^3)(9.17 \text{ ft/s})^2}{2/12 \text{ ft} \cdot 2} \left( \frac{1 \text{ lbf}}{32.2 \text{ lbf} \cdot \text{ft/s}^2} \right) = 1700 \frac{\text{lbf}}{\text{ft}^2} = 11.8 \text{ psi}
\]

\[
h_L = \frac{\Delta P}{\rho g} = f \frac{L V^2}{D 2g} = 0.0174 \frac{200 \text{ ft} (9.17 \text{ ft/s})^2}{2/12 \text{ ft} \cdot 2(32.2 \text{ ft/s}^2)} = 27.3 \text{ ft}
\]

\[
\dot{W}_{\text{pump}} = \dot{V} \Delta P = (0.2 \text{ ft}^3/\text{s})(1700 \text{ lbf/ft}^2) \left( \frac{1 \text{ W}}{0.737 \text{ lbf} \cdot \text{ft/s}} \right) = 461 \text{ W}
\]

Therefore, power input in the amount of 461 W is needed to overcome the frictional losses in the pipe.

**Discussion**  It is common practice to write our final answers to three significant digits, even though we know that the results are accurate to at most two significant digits because of inherent inaccuracies in the Colebrook equation, as discussed previously. The friction factor could also be determined easily from the explicit Haaland relation (Eq. 8–51). It would give \( f = 0.0172 \), which is sufficiently close to 0.0174. Also, the friction factor corresponding to \( e = 0 \) in this case is 0.0171, which indicates that this stainless-steel pipe can be approximated as smooth with negligible error.
**EXAMPLE 8-4 Determining the Diameter of an Air Duct**

Heated air at 1 atm and 35°C is to be transported in a 150-m-long circular plastic duct at a rate of 0.35 m³/s (Fig. 8–31). If the head loss in the pipe is not to exceed 20 m, determine the minimum diameter of the duct.

![Diagram of air duct with dimensions and flow rate](image)

**Properties** The density, dynamic viscosity, and kinematic viscosity of air at 35°C are $\rho = 1.145$ kg/m³, $\mu = 1.895 \times 10^{-5}$ kg/m s, and $\nu = 1.655 \times 10^{-5}$ m²/s.

**Analysis** This is a problem of the third type since it involves the determination of diameter for specified flow rate and head loss. We can solve this problem by three different approaches: (1) an iterative approach by assuming a pipe diameter, calculating the head loss, comparing the result to the specified head loss, and repeating calculations until the calculated head loss matches the specified value; (2) writing all the relevant equations (leaving the diameter as an unknown) and solving them simultaneously using an equation solver; and (3) using the third Swamee–Jain formula. We will demonstrate the use of the last two approaches.

The average velocity, the Reynolds number, the friction factor, and the head loss relations are expressed as ($D$ is in m, $V$ is in m/s, and $Re$ and $f$ are dimensionless)
\[ V = \frac{\dot{V}}{A_c} = \frac{\dot{V}}{\pi D^2/4} = \frac{0.35 \text{ m}^3/\text{s}}{\pi D^2/4} \]

\[
\text{Re} = \frac{V D}{v} = \frac{V D}{1.655 \times 10^{-5} \text{ m}^2/\text{s}}
\]

\[
\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{\varepsilon}{D} + \frac{2.51}{\text{Re} \sqrt{f}} \right) = -2.0 \log \left( \frac{2.51}{\text{Re} \sqrt{f}} \right)
\]

\[
h_L = f \frac{L V^2}{D 2g} \quad \Rightarrow \quad 20 \text{ m} = f \frac{150 \text{ m}}{D} \frac{V^2}{2(9.81 \text{ m/s}^2)}
\]

The roughness is approximately zero for a plastic pipe (Table 8–2). Therefore, this is a set of four equations and four unknowns, and solving them with an equation solver such as EES gives

\[ D = 0.267 \text{ m}, \quad f = 0.0180, \quad V = 6.24 \text{ m/s}, \quad \text{and} \quad \text{Re} = 100,800 \]

Therefore, the diameter of the duct should be more than 26.7 cm if the head loss is not to exceed 20 m. Note that \( \text{Re} > 4000 \), and thus the turbulent flow assumption is verified.

The diameter can also be determined directly from the third Swamee–Jain formula to be

\[
D = 0.66 \left[ \varepsilon^{1.25} \left( \frac{L \dot{V}^2}{gh_L} \right)^{4.75} + \nu \dot{V}^{9.4} \left( \frac{L}{gh_L} \right)^{5.27^{0.04}} \right]
\]

\[
= 0.66 \left[ 0 + (1.655 \times 10^{-5} \text{ m}^2/\text{s})(0.35 \text{ m}^3/\text{s})^{9.4} \left( \frac{150 \text{ m}}{(9.81 \text{ m/s}^2)(20 \text{ m})} \right)^{5.27^{0.04}} \right]
\]

\[ = 0.271 \text{ m} \]
EXAMPLE 8–5  Determining the Flow Rate of Air in a Duct

Reconsider Example 8–4. Now the duct length is doubled while its diameter is maintained constant. If the total head loss is to remain constant, determine the drop in the flow rate through the duct.
Analysis  This is a problem of the second type since it involves the determination of the flow rate for a specified pipe diameter and head loss. The solution involves an iterative approach since the flow rate (and thus the flow velocity) is not known.

The average velocity, Reynolds number, friction factor, and the head loss relations are expressed as \( D \) is in m, \( V \) is in m/s, and \( \text{Re} \) and \( f \) are dimensionless

\[
V = \frac{\dot{V}}{A_c} = \frac{\dot{V}}{\pi D^2/4} \quad \rightarrow \quad V = \frac{\dot{V}}{\pi (0.267 \text{ m})^2/4}
\]

\[
\text{Re} = \frac{VD}{\nu} \quad \rightarrow \quad \text{Re} = \frac{V(0.267 \text{ m})}{1.655 \times 10^{-5} \text{ m}^2/\text{s}}
\]

\[
\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{8/D}{3.7} + \frac{2.51}{\text{Re} \sqrt{f}} \right) \quad \rightarrow \quad \frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{2.51}{\text{Re} \sqrt{f}} \right)
\]

\[
h_L = f \frac{L V^2}{D 2g} \quad \rightarrow \quad 20 \text{ m} = f \frac{300 \text{ m}}{0.267 \text{ m}} \frac{V^2}{2(9.81 \text{ m/s}^2)}
\]

This is a set of four equations in four unknowns and solving them with an equation solver such as EES gives

\( \dot{V} = 0.24 \text{ m}^3/\text{s}, \quad f = 0.0195, \quad V = 4.23 \text{ m/s}, \quad \text{and} \quad \text{Re} = 68,300 \)

Then the drop in the flow rate becomes

\[
\dot{V}_{\text{drop}} = \dot{V}_{\text{old}} - \dot{V}_{\text{new}} = 0.35 - 0.24 = 0.11 \text{ m}^3/\text{s} \quad \text{(a drop of 31 percent)}
\]

Therefore, for a specified head loss (or available head or fan pumping power), the flow rate drops by about 31 percent from 0.35 to 0.24 m\(^3\)/s when the duct length doubles.
**Alternative Solution**  If a computer is not available (as in an exam situation), another option is to set up a *manual iteration loop*. We have found that the best convergence is usually realized by first guessing the friction factor \( f \), and then solving for the velocity \( V \). The equation for \( V \) as a function of \( f \) is

Average velocity through the pipe:  
\[
V = \sqrt{\frac{2gh_L}{fL/D}}
\]

Once \( V \) is calculated, the Reynolds number can be calculated, from which a *corrected* friction factor is obtained from the Moody chart or the Colebrook equation. We repeat the calculations with the corrected value of \( f \) until convergence. We guess \( f = 0.04 \) for illustration:

<table>
<thead>
<tr>
<th>Iteration</th>
<th>( f ) (guess)</th>
<th>( V ), m/s</th>
<th>( Re )</th>
<th>Corrected ( f )</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0.04</td>
<td>2.955</td>
<td>( 4.724 \times 10^4 )</td>
<td>0.0212</td>
</tr>
<tr>
<td>2</td>
<td>0.0212</td>
<td>4.059</td>
<td>( 6.489 \times 10^4 )</td>
<td>0.01973</td>
</tr>
<tr>
<td>3</td>
<td>0.01973</td>
<td>4.207</td>
<td>( 6.727 \times 10^4 )</td>
<td>0.01957</td>
</tr>
<tr>
<td>4</td>
<td>0.01957</td>
<td>4.224</td>
<td>( 6.754 \times 10^4 )</td>
<td>0.01956</td>
</tr>
<tr>
<td>5</td>
<td>0.01956</td>
<td>4.225</td>
<td>( 6.756 \times 10^4 )</td>
<td>0.01956</td>
</tr>
</tbody>
</table>

Notice that the iteration has converged to three digits in only three iterations and to four digits in only four iterations. The final results are identical to those obtained with EES, yet do not require a computer.
**Discussion**  The new flow rate can also be determined directly from the second Swamee–Jain formula to be

\[
\dot{V} = -0.965 \left( \frac{gD^5 h_L}{L} \right)^{0.5} \ln \left[ \frac{e}{3.7D} + \left( \frac{3.17 \nu^2 L}{gD^3 h_L} \right)^{0.5} \right]
\]

\[
= -0.965 \left( \frac{(9.81 \text{ m/s}^2)(0.267 \text{ m})^5(20 \text{ m})}{300 \text{ m}} \right)^{0.5}
\]

\[
\times \ln \left[ 0 + \left( \frac{3.17(1.655 \times 10^{-5} \text{ m}^2/\text{s})^2(300 \text{ m})}{(9.81 \text{ m/s}^2)(0.267 \text{ m})^3(20 \text{ m})} \right)^{0.5} \right]
\]

\[
= 0.24 \text{ m}^3/\text{s}
\]

Note that the result from the Swamee–Jain relation is the same (to two significant digits) as that obtained with the Colebrook equation using EES or using our manual iteration technique. Therefore, the simple Swamee–Jain relation can be used with confidence.
8–6 ■ MINOR LOSSES

The fluid in a typical piping system passes through various fittings, valves, bends, elbows, tees, inlets, exits, enlargements, and contractions in addition to the pipes.

These components interrupt the smooth flow of the fluid and cause additional losses because of the flow separation and mixing they induce.

In a typical system with long pipes, these losses are minor compared to the total head loss in the pipes (the major losses) and are called minor losses.

Minor losses are usually expressed in terms of the loss coefficient $K_L$.

$$K_L = \frac{h_L}{V^2/(2g)}$$

Head loss due to component

For a constant-diameter section of a pipe with a minor loss component, the loss coefficient of the component (such as the gate valve shown) is determined by measuring the additional pressure loss it causes and dividing it by the dynamic pressure in the pipe.
When the inlet diameter equals outlet diameter, the loss coefficient of a component can also be determined by measuring the pressure loss across the component and dividing it by the dynamic pressure:

\[ K_L = \frac{\Delta P_L}{(\rho V^2/2)}. \]

When the loss coefficient for a component is available, the head loss for that component is

\[ h_L = K_L \frac{V^2}{2g} \]

Minor losses are also expressed in terms of the equivalent length \( L_{\text{equiv}} \).

\[ h_L = K_L \frac{V^2}{2g} = f \frac{L_{\text{equiv}} V^2}{D} \frac{2g}{2g} \rightarrow L_{\text{equiv}} = \frac{D}{f} K_L \]

The head loss caused by a component (such as the angle valve shown) is equivalent to the head loss caused by a section of the pipe whose length is the equivalent length.
Total head loss (general)

\[ h_{L,\text{total}} = h_{L,\text{major}} + h_{L,\text{minor}} \]

\[ = \sum_i f_i \frac{L_i V_i^2}{D_i 2g} + \sum_j K_{L,j} \frac{V_j^2}{2g} \]

Total head loss \((D = \text{constant})\)

\[ h_{L,\text{total}} = \left( f \frac{L}{D} + \sum K_L \right) \frac{V^2}{2g} \]

The head loss at the inlet of a pipe is almost negligible for well-rounded inlets \((K_L = 0.03\) for \(r/D > 0.2)\) but increases to about 0.50 for sharp-edged inlets.
### Table 8-4

Loss coefficients $K_L$ of various pipe components for turbulent flow (for use in the relation $h_L = K_L V^2/(2g)$, where $V$ is the average velocity in the pipe that contains the component):

<table>
<thead>
<tr>
<th>Pipe Inlet</th>
<th>Sharp-edged: $K_L = 0.50$</th>
<th>Well-rounded ($r/D &gt; 0.2$): $K_L = 0.03$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reentrant: $K_L = 0.80$</td>
<td></td>
<td>Slightly rounded ($r/D = 0.1$): $K_L = 0.12$</td>
</tr>
<tr>
<td>($t \ll D$ and $l \approx 0.1D$)</td>
<td></td>
<td>(see Fig. 8-36)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pipe Exit</th>
<th>Sharp-edged: $K_L = \alpha$</th>
<th>Rounded: $K_L = \alpha$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reentrant: $K_L = \alpha$</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: The kinetic energy correction factor is $\alpha = 2$ for fully developed laminar flow, and $\alpha \approx 1.05$ for fully developed turbulent flow.
Sudden Expansion and Contraction (based on the velocity in the smaller-diameter pipe)

Sudden expansion: \( K_L = \alpha \left(1 - \frac{d^2}{D^2}\right)^2 \)

Sudden contraction: See chart.

Gradual Expansion and Contraction (based on the velocity in the smaller-diameter pipe)

Expansion (for \( \theta = 20^\circ \)):
- \( K_L = 0.30 \) for \( d/D = 0.2 \)
- \( K_L = 0.25 \) for \( d/D = 0.4 \)
- \( K_L = 0.15 \) for \( d/D = 0.6 \)
- \( K_L = 0.10 \) for \( d/D = 0.8 \)

Contraction:
- \( K_L = 0.02 \) for \( \theta = 30^\circ \)
- \( K_L = 0.04 \) for \( \theta = 45^\circ \)
- \( K_L = 0.07 \) for \( \theta = 60^\circ \)
## Bends and Branches

<table>
<thead>
<tr>
<th>Type</th>
<th>Flanged: $K_L$</th>
<th>Threaded: $K_L$</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>90° smooth bend</strong></td>
<td>0.3</td>
<td>0.9</td>
</tr>
<tr>
<td><strong>90° miter bend (without vanes)</strong></td>
<td>1.1</td>
<td></td>
</tr>
<tr>
<td><strong>90° miter bend (with vanes)</strong></td>
<td>0.2</td>
<td></td>
</tr>
<tr>
<td><strong>45° threaded elbow</strong></td>
<td>0.4</td>
<td></td>
</tr>
<tr>
<td><strong>180° return bend</strong></td>
<td>0.2</td>
<td>1.5</td>
</tr>
<tr>
<td><strong>Tee (branch flow)</strong></td>
<td>1.0</td>
<td>2.0</td>
</tr>
<tr>
<td><strong>Tee (line flow)</strong></td>
<td>0.2</td>
<td>0.9</td>
</tr>
<tr>
<td><strong>Threaded union</strong></td>
<td>0.08</td>
<td></td>
</tr>
</tbody>
</table>

### Valves

- **Globe valve**, fully open: $K_L = 10$
- **Gate valve**, fully open: $K_L = 0.2$
- **Angle valve**, fully open: $K_L = 5$
- **Ball valve**, fully open: $K_L = 0.05$
- **Swing check valve**: $K_L = 2$

*These are representative values for loss coefficients. Actual values strongly depend on the design and manufacture of the components and may differ from the given values considerably (especially for valves). Actual manufacturer’s data should be used in the final design.*
The effect of rounding of a pipe inlet on the loss coefficient.

Graphical representation of flow contraction and the associated head loss at a sharp-edged pipe inlet.
All the kinetic energy of the flow is “lost” (turned into thermal energy) through friction as the jet decelerates and mixes with ambient fluid downstream of a submerged outlet.

The losses during changes of direction can be minimized by making the turn “easy” on the fluid by using circular arcs instead of sharp turns.
(a) The large head loss in a partially closed valve is due to irreversible deceleration, flow separation, and mixing of high-velocity fluid coming from the narrow valve passage. 
(b) The head loss through a fully-open ball valve, on the other hand, is quite small.
EXAMPLE 8-6 Head Loss and Pressure Rise during Gradual Expansion

A 6-cm-diameter horizontal water pipe expands gradually to a 9-cm-diameter pipe (Fig. 8-40). The walls of the expansion section are angled 10° from the axis. The average velocity and pressure of water before the expansion section are 7 m/s and 150 kPa, respectively. Determine the head loss in the expansion section and the pressure in the larger-diameter pipe.

Assumptions 1 The flow is steady and incompressible. 2 The flow at sections 1 and 2 is fully developed and turbulent with \( \alpha_1 = \alpha_2 \approx 1.06 \).

Properties We take the density of water to be \( \rho = 1000 \text{ kg/m}^3 \). The loss coefficient for a gradual expansion of total included angle \( \theta = 20^\circ \) and diameter ratio \( d/D = 6/9 \) is \( K_L = 0.133 \) (by interpolation using Table 8-4).

Analysis Noting that the density of water remains constant, the downstream velocity of water is determined from conservation of mass to be

\[
\dot{m}_1 = \dot{m}_2 \rightarrow \rho V_1 A_1 = \rho V_2 A_2 \rightarrow V_2 = \frac{A_1}{A_2} V_1 = \frac{D_1^2}{D_2^2} V_1
\]

\[
V_2 = \frac{(0.06 \text{ m})^2}{(0.09 \text{ m})^2} (7 \text{ m/s}) = 3.11 \text{ m/s}
\]
Then the irreversible head loss in the expansion section becomes

\[ h_L = K_L \frac{V_1^2}{2g} = (0.133) \left( \frac{(7 \text{ m/s})^2}{2(9.81 \text{ m/s}^2)} \right) = 0.333 \text{ m} \]

Noting that \( z_1 = z_2 \) and there are no pumps or turbines involved, the energy equation for the expansion section is expressed in terms of heads as

\[ \frac{P_1}{\rho g} + \alpha_1 \frac{V_1^2}{2g} + z_1 + h_{\text{pump},u} = \frac{P_2}{\rho g} + \alpha_2 \frac{V_2^2}{2g} + z_2 + h_{\text{turbine},e} + h_L \]

or

\[ \frac{P_1}{\rho g} + \alpha_1 \frac{V_1^2}{2g} = \frac{P_2}{\rho g} + \alpha_2 \frac{V_2^2}{2g} + h_L \]

Solving for \( P_2 \) and substituting,

\[ P_2 = P_1 + \rho \left\{ \frac{\alpha_1 V_1^2}{2} - \frac{\alpha_2 V_2^2}{2} - gh_L \right\} = (150 \text{ kPa}) + (1000 \text{ kg/m}^3) \]

\[ \times \left\{ \frac{1.06(7 \text{ m/s})^2 - 1.06(3.11 \text{ m/s})^2}{2} - (9.81 \text{ m/s}^2)(0.333 \text{ m}) \right\} \]

\[ \times \left( \frac{1 \text{ kN}}{1000 \text{ kg} \cdot \text{m/s}^2} \right) \left( \frac{1 \text{ kPa}}{1 \text{ kN/m}^2} \right) \]

\[ = 168 \text{ kPa} \]

Therefore, despite the head (and pressure) loss, the pressure increases from 150 to 168 kPa after the expansion. This is due to the conversion of dynamic pressure to static pressure when the average flow velocity is decreased in the larger pipe.
For pipes in parallel, the head loss is the same in each pipe, and the total flow rate is the sum of the flow rates in individual pipes.

For pipes in series, the flow rate is the same in each pipe, and the total head loss is the sum of the head losses in individual pipes.

A piping network in an industrial facility.
The relative flow rates in parallel pipes are established from the requirement that the head loss in each pipe be the same.

\[
h_{L,1} = h_{L,2} \quad \rightarrow \quad f_1 \frac{L_1}{D_1} \frac{V_1^2}{2g} = f_2 \frac{L_2}{D_2} \frac{V_2^2}{2g}
\]

\[
\frac{V_1}{V_2} = \left( \frac{f_2 L_2 D_1}{f_1 L_1 D_2} \right)^{1/2} \quad \text{and} \quad \frac{\dot{V}_1}{\dot{V}_2} = \frac{A_{c,1} V_1}{A_{c,2} V_2} = \frac{D_1^2}{D_2^2} \left( \frac{f_2 L_2 D_1}{f_1 L_1 D_2} \right)^{1/2}
\]

The flow rate in one of the parallel branches is proportional to its diameter to the power 5/2 and is inversely proportional to the square root of its length and friction factor.

The analysis of piping networks is based on two simple principles:

1. **Conservation of mass throughout the system must be satisfied.** This is done by requiring the total flow into a junction to be equal to the total flow out of the junction for all junctions in the system.

2. **Pressure drop (and thus head loss) between two junctions must be the same for all paths between the two junctions.** This is because pressure is a point function and it cannot have two values at a specified point. In practice this rule is used by requiring that the algebraic sum of head losses in a loop (for all loops) be equal to zero.
When a pump moves a fluid from one reservoir to another, the useful pump head requirement is equal to the elevation difference between the two reservoirs plus the head loss.

\[ \frac{P_1}{\rho g} + \alpha_1 \frac{V_1^2}{2g} + z_1 + h_{\text{pump, } u} = \frac{P_2}{\rho g} + \alpha_2 \frac{V_2^2}{2g} + z_2 + h_{\text{turbine, } e} + h_L \]

\[ h_{\text{pump, } u} = (z_2 - z_1) + h_L \]

\[ \dot{W}_{\text{pump, shaft}} = \frac{\rho \dot{V} g h_{\text{pump, } u}}{\eta_{\text{pump}}} \]

\[ \dot{W}_{\text{elect}} = \frac{\rho \dot{V} g h_{\text{pump, } u}}{\eta_{\text{pump-motor}}} \]

The efficiency of the pump–motor combination is the product of the pump and the motor efficiencies.
Characteristic pump curves for centrifugal pumps, the system curve for a piping system, and the operating point.
EXAMPLE 8-7  Pumping Water through Two Parallel Pipes

Water at 20°C is to be pumped from a reservoir \( z_A = 5 \text{ m} \) to another reservoir at a higher elevation \( z_B = 13 \text{ m} \) through two 36-m-long pipes connected in parallel, as shown in Fig. 8-47. The pipes are made of commercial steel, and the diameters of the two pipes are 4 and 8 cm. Water is to be pumped by a 70 percent efficient motor–pump combination that draws 8 kW of electric power during operation. The minor losses and the head loss in pipes that connect the parallel pipes to the two reservoirs are considered to be negligible. Determine the total flow rate between the reservoirs and the flow rate through each of the parallel pipes.
Properties The density and dynamic viscosity of water at 20°C are $\rho = 998 \text{ kg/m}^3$ and $\mu = 1.002 \times 10^{-3} \text{ kg/m} \cdot \text{s}$. The roughness of commercial steel pipe is $\varepsilon = 0.000045 \text{ m}$ (Table 8–2).

Analysis This problem cannot be solved directly since the velocities (or flow rates) in the pipes are not known. Therefore, we would normally use a trial-and-error approach here. However, equation solvers such as EES are widely available, and thus, we simply set up the equations to be solved by an equation solver. The useful head supplied by the pump to the fluid is determined from

$$\dot{W}_{\text{elect}} = \frac{\rho \dot{V} g h_{\text{pump},u}}{\eta_{\text{pump-motor}}} \rightarrow 8000 \text{ W} = \frac{(998 \text{ kg/m}^3) \dot{V} (9.81 \text{ m/s}^2) h_{\text{pump},u}}{0.70} \tag{1}$$

We choose points $A$ and $B$ at the free surfaces of the two reservoirs. Noting that the fluid at both points is open to the atmosphere (and thus $P_A = P_B = P_{\text{atm}}$) and that the fluid velocities at both points are nearly zero ($V_A = V_B = 0$) since the reservoirs are large, the energy equation for a control volume between these two points simplifies to

$$\frac{P_A}{\rho g} + \alpha_A \frac{V_A^2}{2g} + z_A + h_{\text{pump},u} = \frac{P_B}{\rho g} + \alpha_B \frac{V_B^2}{2g} + z_B + h_L$$

or

$$h_{\text{pump},u} = (z_B - z_A) + h_L$$

or

$$h_{\text{pump},u} = (13 \text{ m} - 5 \text{ m}) + h_L \tag{2}$$

where

$$h_L = h_{L,1} = h_{L,2} \tag{3}(4)$$
We designate the 4-cm-diameter pipe by 1 and the 8-cm-diameter pipe by 2. Equations for the average velocity, the Reynolds number, the friction factor, and the head loss in each pipe are

\[
V_1 = \frac{\dot{V}_1}{A_{c,1}} = \frac{\dot{V}_1}{\pi D_1^2/4} \quad \rightarrow \quad V_1 = \frac{\dot{V}_1}{\pi (0.04 \text{ m})^2/4} \tag{5}
\]

\[
V_2 = \frac{\dot{V}_2}{A_{c,2}} = \frac{\dot{V}_2}{\pi D_2^2/4} \quad \rightarrow \quad V_2 = \frac{\dot{V}_2}{\pi (0.08 \text{ m})^2/4} \tag{6}
\]

\[
\text{Re}_1 = \frac{\rho V_1 D_1}{\mu} \quad \rightarrow \quad \text{Re}_1 = \frac{(998 \text{ kg/m}^3)V_1(0.04 \text{ m})}{1.002 \times 10^{-3} \text{ kg/m} \cdot \text{s}} \tag{7}
\]

\[
\text{Re}_2 = \frac{\rho V_2 D_2}{\mu} \quad \rightarrow \quad \text{Re}_2 = \frac{(998 \text{ kg/m}^3)V_2(0.08 \text{ m})}{1.002 \times 10^{-3} \text{ kg/m} \cdot \text{s}} \tag{8}
\]

\[
\frac{1}{\sqrt{f_1}} = -2.0 \log \left( \frac{e/D_1}{3.7} + \frac{2.51}{\text{Re}_1 \sqrt{f_1}} \right)
\]

\[
\rightarrow \quad \frac{1}{\sqrt{f_1}} = -2.0 \log \left( \frac{0.000045}{3.7 \times 0.04} + \frac{2.51}{\text{Re}_1 \sqrt{f_1}} \right) \tag{9}
\]

\[
\frac{1}{\sqrt{f_2}} = -2.0 \log \left( \frac{e/D_2}{3.7} + \frac{2.51}{\text{Re}_2 \sqrt{f_2}} \right)
\]

\[
\rightarrow \quad \frac{1}{\sqrt{f_2}} = -2.0 \log \left( \frac{0.000045}{3.7 \times 0.08} + \frac{2.51}{\text{Re}_2 \sqrt{f_2}} \right) \tag{10}
\]

\[
h_{L,1} = f_1 \frac{L_1}{D_1} \frac{V_1^2}{2g} \quad \rightarrow \quad h_{L,1} = f_1 \frac{36 \text{ m}}{0.04 \text{ m}} \frac{V_1^2}{2(9.81 \text{ m/s}^2)} \tag{11}
\]

\[
h_{L,2} = f_2 \frac{L_2}{D_2} \frac{V_2^2}{2g} \quad \rightarrow \quad h_{L,2} = f_2 \frac{36 \text{ m}}{0.08 \text{ m}} \frac{V_2^2}{2(9.81 \text{ m/s}^2)} \tag{12}
\]

\[
\dot{V} = \dot{V}_1 + \dot{V}_2 \tag{13}
\]
This is a system of 13 equations in 13 unknowns, and their simultaneous solution by an equation solver gives

\[ \dot{V} = 0.0300 \text{ m}^3/\text{s}, \quad \dot{V}_1 = 0.00415 \text{ m}^3/\text{s}, \quad \dot{V}_2 = 0.0259 \text{ m}^3/\text{s} \]

\[ V_1 = 3.30 \text{ m/s}, \quad V_2 = 5.15 \text{ m/s}, \quad h_L = h_{L,1} = h_{L,2} = 11.1 \text{ m}, \quad h_{\text{pump}} = 19.1 \text{ m} \]

\[ \text{Re}_1 = 131,600, \quad \text{Re}_2 = 410,000, \quad f_1 = 0.0221, \quad f_2 = 0.0182 \]

Note that \( \text{Re} > 4000 \) for both pipes, and thus the assumption of turbulent flow is verified.

**Discussion** The two parallel pipes have the same length and roughness, but the diameter of the first pipe is half the diameter of the second one. Yet only 14 percent of the water flows through the first pipe. This shows the strong dependence of the flow rate on diameter. Also, it can be shown that if the free surfaces of the two reservoirs were at the same elevation (and thus \( z_A = z_B \)), the flow rate would increase by 20 percent from 0.0300 to 0.0361 m\(^3\)/s. Alternately, if the reservoirs were as given but the irreversible head losses were negligible, the flow rate would become 0.0715 m\(^3\)/s (an increase of 138 percent).
**EXAMPLE 8–8  Gravity-Driven Water Flow in a Pipe**

Water at 10°C flows from a large reservoir to a smaller one through a 5-cm-diameter cast iron piping system, as shown in Fig. 8–48. Determine the elevation $z_1$ for a flow rate of 6 L/s.

**Properties** The density and dynamic viscosity of water at 10°C are $\rho = 999.7$ kg/m$^3$ and $\mu = 1.307 \times 10^{-3}$ kg/m · s. The roughness of cast iron pipe is $\varepsilon = 0.00026$ m (Table 8–2).
The piping system involves 89 m of piping, a sharp-edged entrance \( (K_L = 0.5) \), two standard flanged elbows \( (K_L = 0.3 \text{ each}) \), a fully open gate valve \( (K_I = 0.2) \), and a submerged exit \( (K_I = 1.06) \). We choose points 1 and 2 at the free surfaces of the two reservoirs. Noting that the fluid at both points is open to the atmosphere (and thus \( P_1 = P_2 = P_{\text{atm}} \)) and that the fluid velocities at both points are nearly zero \( (V_1 \approx V_2 \approx 0) \), the energy equation for a control volume between these two points simplifies to

\[
\frac{P_1}{\rho g} + \alpha_1 \frac{V_1^2}{2g} + z_1 = \frac{P_2}{\rho g} + \alpha_2 \frac{V_2^2}{2g} + z_2 + h_L \rightarrow z_1 = z_2 + h_L
\]

where

\[
h_L = h_{L, \text{total}} = h_{L, \text{major}} + h_{L, \text{minor}} = \left( f \frac{L}{D} + \sum K_L \right) \frac{V^2}{2g}
\]

since the diameter of the piping system is constant. The average velocity in the pipe and the Reynolds number are

\[
V = \frac{\dot{V}}{A_c} = \frac{\dot{V}}{\pi D^2/4} = \frac{0.006 \text{ m}^3/\text{s}}{\pi(0.05 \text{ m})^2/4} = 3.06 \text{ m/s}
\]

\[
Re = \frac{\rho V D}{\mu} = \frac{(999.7 \text{ kg/m}^3)(3.06 \text{ m/s})(0.05 \text{ m})}{1.307 \times 10^{-3} \text{ kg/m} \cdot \text{s}} = 117,000
\]

The flow is turbulent since \( Re > 4000 \). Noting that \( \varepsilon/D = 0.00026/0.05 = 0.0052 \), the friction factor is determined from the Colebrook equation (or the Moody chart),
\[
\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{8/D}{3.7} + \frac{2.51}{\text{Re} \sqrt{f}} \right) \rightarrow \frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{0.0052}{3.7} + \frac{2.51}{117,000 \sqrt{f}} \right)
\]

It gives \( f = 0.0315 \). The sum of the loss coefficients is

\[
\sum K_L = K_{I, \text{entrance}} + 2K_{I, \text{elbow}} + K_{I, \text{valve}} + K_{I, \text{exit}}
\]

\[
= 0.5 + 2 \times 0.3 + 0.2 + 1.06 = 2.36
\]

Then the total head loss and the elevation of the source become

\[
h_L = \left( f \frac{L}{D} + \sum K_L \right) \frac{V^2}{2g} = \left( 0.0315 \frac{89 \text{ m}}{0.05 \text{ m}} + 2.36 \right) \frac{(3.06 \text{ m/s})^2}{2(9.81 \text{ m/s}^2)} = 27.9 \text{ m}
\]

\[
z_1 = z_2 + h_L = 4 + 27.9 = 31.9 \text{ m}
\]

Therefore, the free surface of the first reservoir must be 31.9 m above the ground level to ensure water flow between the two reservoirs at the specified rate.

**Discussion** Note that \( fL/D = 56.1 \) in this case, which is about 24 times the total minor loss coefficient. Therefore, ignoring the sources of minor losses in this case would result in about 4 percent error. It can be shown that at the same flow rate, the total head loss would be 35.9 m (instead of 27.9 m) if the valve were three-fourths closed, and it would drop to 24.8 m if the pipe between the two reservoirs were straight at the ground level (thus eliminating the elbows and the vertical section of the pipe). The head loss could be reduced further (from 24.8 to 24.6 m) by rounding the entrance. The head loss can be reduced significantly (from 27.9 to 16.0 m) by replacing the cast iron pipes by smooth pipes such as those made of plastic.
EXAMPLE 8–9  Effect of Flushing on Flow Rate from a Shower

The bathroom plumbing of a building consists of 1.5-cm-diameter copper pipes with threaded connectors, as shown in Fig. 8–49. (a) If the gage pressure at the inlet of the system is 200 kPa during a shower and the toilet reservoir is full (no flow in that branch), determine the flow rate of water through the shower head. (b) Determine the effect of flushing of the toilet on the flow rate through the shower head. Take the loss coefficients of the shower head and the reservoir to be 12 and 14, respectively.

Properties  The properties of water at 20°C are \( \rho = 998 \text{ kg/m}^3 \), \( \mu = 1.002 \times 10^{-3} \text{ kg/m} \cdot \text{s} \), and \( \nu = \mu/\rho = 1.004 \times 10^{-6} \text{ m}^2/\text{s} \). The roughness of copper pipes is \( \varepsilon = 1.5 \times 10^{-6} \text{ m} \).
Analysis  This is a problem of the second type since it involves the determination of the flow rate for a specified pipe diameter and pressure drop. The solution involves an iterative approach since the flow rate (and thus the flow velocity) is not known.

(a) The piping system of the shower alone involves 11 m of piping, a tee with line flow \( (K_L = 0.9) \), two standard elbows \( (K_L = 0.9 \text{ each}) \), a fully open globe valve \( (K_L = 10) \), and a shower head \( (K_L = 12) \). Therefore, \( \Sigma K_L = 0.9 + 2 \times 0.9 + 10 + 12 = 24.7 \). Noting that the shower head is open to the atmosphere, and the velocity heads are negligible, the energy equation for a control volume between points 1 and 2 simplifies to

\[
\frac{P_1}{\rho g} + \alpha_1 \frac{V_1^2}{2g} + z_1 + h_{\text{pump, u}} = \frac{P_2}{\rho g} + \alpha_2 \frac{V_2^2}{2g} + z_2 + h_{\text{turbine, e}} + h_L
\]

\[
\Rightarrow \quad \frac{P_{1, \text{gage}}}{\rho g} = (z_2 - z_1) + h_L
\]

Therefore, the head loss is

\[
h_L = \frac{200,000 \text{ N/m}^2}{(998 \text{ kg/m}^3)(9.81 \text{ m/s}^2)} - 2 \text{ m} = 18.4 \text{ m}
\]

Also,

\[
h_L = \left( f \frac{L}{D} + \sum K_L \right) \frac{V^2}{2g} \quad \Rightarrow \quad 18.4 = \left( f \frac{11 \text{ m}}{0.015 \text{ m}} + 24.7 \right) \frac{V^2}{2(9.81 \text{ m/s}^2)}
\]
since the diameter of the piping system is constant. Equations for the average velocity in the pipe, the Reynolds number, and the friction factor are

\[
V = \frac{\dot{V}}{A_c} = \frac{\dot{V}}{\pi D^2/4} \quad \rightarrow \quad V = \frac{\dot{V}}{\pi (0.015 \text{ m})^2/4}
\]

\[
\text{Re} = \frac{VD}{\nu} \quad \rightarrow \quad \text{Re} = \frac{V(0.015 \text{ m})}{1.004 \times 10^{-6} \text{ m}^2/\text{s}}
\]

\[
\frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{e/D}{3.7} + \frac{2.51}{\text{Re} \sqrt{f}} \right)
\]

\[
\rightarrow \quad \frac{1}{\sqrt{f}} = -2.0 \log \left( \frac{1.5 \times 10^{-6} \text{ m}}{3.7(0.015 \text{ m})} + \frac{2.51}{\text{Re} \sqrt{f}} \right)
\]

This is a set of four equations with four unknowns, and solving them with an equation solver such as EES gives

\[
\dot{V} = 0.00053 \text{ m}^3/\text{s}, \quad f = 0.0218, \quad V = 2.98 \text{ m/s}, \quad \text{and} \quad \text{Re} = 44,550
\]

Therefore, the flow rate of water through the shower head is 0.53 L/s.

(b) When the toilet is flushed, the float moves and opens the valve. The discharged water starts to refill the reservoir, resulting in parallel flow after the tee connection. The head loss and minor loss coefficients for the shower branch were determined in (a) to be \( h_{L_2} = 18.4 \text{ m} \) and \( \Sigma K_{L_2} = 24.7 \), respectively. The corresponding quantities for the reservoir branch can be determined similarly to be
\[ h_{L,3} = \frac{200,000 \text{ N/m}^2}{(998 \text{ kg/m}^3)(9.81 \text{ m/s}^2)} - 1 \text{ m} = 19.4 \text{ m} \]

\[ \Sigma K_{L,3} = 2 + 10 + 0.9 + 14 = 26.9 \]

The relevant equations in this case are

\[ \dot{V}_1 = \dot{V}_2 + \dot{V}_3 \]

\[ h_{L,2} = f_1 \frac{5 \text{ m}}{0.015 \text{ m}} \frac{V_1^2}{2(9.81 \text{ m/s}^2)} + \left(f_2 \frac{6 \text{ m}}{0.015 \text{ m}} + 24.7\right) \frac{V_2^2}{2(9.81 \text{ m/s}^2)} = 18.4 \]

\[ h_{L,3} = f_1 \frac{5 \text{ m}}{0.015 \text{ m}} \frac{V_1^2}{2(9.81 \text{ m/s}^2)} + \left(f_3 \frac{1 \text{ m}}{0.015 \text{ m}} + 26.9\right) \frac{V_3^2}{2(9.81 \text{ m/s}^2)} = 19.4 \]

\[ V_1 = \frac{\dot{V}_1}{\pi(0.015 \text{ m})^2/4}, \quad V_2 = \frac{\dot{V}_2}{\pi(0.015 \text{ m})^2/4}, \quad V_3 = \frac{\dot{V}_3}{\pi(0.015 \text{ m})^2/4} \]

\[ \text{Re}_1 = \frac{V_1(0.015 \text{ m})}{1.004 \times 10^{-6} \text{ m}^2/\text{s}}, \quad \text{Re}_2 = \frac{V_2(0.015 \text{ m})}{1.004 \times 10^{-6} \text{ m}^2/\text{s}}, \quad \text{Re}_3 = \frac{V_3(0.015 \text{ m})}{1.004 \times 10^{-6} \text{ m}^2/\text{s}} \]

\[ \frac{1}{\sqrt{f_1}} = -2.0 \log \left(\frac{1.5 \times 10^{-6} \text{ m}}{3.7(0.015 \text{ m})} + \frac{2.51}{\text{Re}_1 \sqrt{f_1}}\right) \]

\[ \frac{1}{\sqrt{f_2}} = -2.0 \log \left(\frac{1.5 \times 10^{-6} \text{ m}}{3.7(0.015 \text{ m})} + \frac{2.51}{\text{Re}_2 \sqrt{f_2}}\right) \]

\[ \frac{1}{\sqrt{f_3}} = -2.0 \log \left(\frac{1.5 \times 10^{-6} \text{ m}}{3.7(0.015 \text{ m})} + \frac{2.51}{\text{Re}_3 \sqrt{f_3}}\right) \]
Solving these 12 equations in 12 unknowns simultaneously using an equation solver, the flow rates are determined to be

\[ \dot{V}_1 = 0.00090 \, \text{m}^3/\text{s}, \quad \dot{V}_2 = 0.00042 \, \text{m}^3/\text{s}, \quad \text{and} \quad \dot{V}_3 = 0.00048 \, \text{m}^3/\text{s} \]

Therefore, the flushing of the toilet reduces the flow rate of cold water through the shower by 21 percent from 0.53 to 0.42 L/s, causing the shower water to suddenly get very hot (Fig. 8–50).

**Discussion** If the velocity heads were considered, the flow rate through the shower would be 0.43 instead of 0.42 L/s. Therefore, the assumption of negligible velocity heads is reasonable in this case. Note that a leak in a piping system would cause the same effect, and thus an unexplained drop in flow rate at an end point may signal a leak in the system.
Flow rate of cold water through a shower may be affected significantly by the flushing of a nearby toilet.
A major application area of fluid mechanics is the determination of the flow rate of fluids, and numerous devices have been developed over the years for the purpose of flow metering.

Flowmeters range widely in their level of sophistication, size, cost, accuracy, versatility, capacity, pressure drop, and the operating principle.

We give an overview of the meters commonly used to measure the flow rate of liquids and gases flowing through pipes or ducts.

We limit our consideration to incompressible flow.

Measuring the flow rate is usually done by measuring flow velocity, and many flowmeters are simply velocimeters used for the purpose of metering flow.

\[ \dot{V} = VA_c \]

A primitive (but fairly accurate) way of measuring the flow rate of water through a garden hose involves collecting water in a bucket and recording the collection time.
**Pitot and Pitot-Static Probes**

Pitot probes (also called *Pitot tubes*) and Pitot-static probes are widely used for flow speed measurement.

A Pitot probe is just a tube with a pressure tap at the stagnation point that measures stagnation pressure, while a Pitot-static probe has both a stagnation pressure tap and several circumferential static pressure taps and it measures both stagnation and static pressures.

(a) A Pitot probe measures stagnation pressure at the nose of the probe, while (b) a Pitot-static probe measures both stagnation pressure and static pressure, from which the flow speed is calculated.
Measuring flow velocity with a Pitot-static probe. (A manometer may be used in place of the differential pressure transducer.)

\[
\frac{P_1}{\rho g} + \frac{V_1^2}{2g} + z_1 = \frac{P_2}{\rho g} + \frac{V_2^2}{2g} + z_2
\]

\[
V = \sqrt{\frac{2(P_1 - P_2)}{\rho}}
\]

Close-up of a Pitot-static probe, showing the stagnation pressure hole and two of the five static circumferential pressure holes.
Obstruction Flowmeters: Orifice, Venturi, and Nozzle Meters

Flowmeters based on this principle are called obstruction flowmeters and are widely used to measure flow rates of gases and liquids.

Flow through a constriction in a pipe.

\[
\begin{align*}
\text{Mass balance:} & \quad \dot{V} = A_1 V_1 = A_2 V_2 \quad \rightarrow \quad V_1 = \left(\frac{A_2}{A_1}\right) V_2 = \left(\frac{d}{D}\right)^2 V_2 \\
\text{Bernoulli equation (} z_1 = z_2\text{):} & \quad \frac{P_1}{\rho g} + \frac{V_1^2}{2g} = \frac{P_2}{\rho g} + \frac{V_2^2}{2g} \\
\text{Obstruction (with no loss):} & \quad V_2 = \sqrt{\frac{2(P_1 - P_2)}{\rho(1 - \beta^4)}} \quad \beta = \frac{d}{D} \\
\dot{V} & = A_2 V_2 = \left(\pi d^2/4\right) V_2
\end{align*}
\]
The losses can be accounted for by incorporating a correction factor called the **discharge coefficient** $C_d$ whose value (which is less than 1) is determined experimentally.

\[
\dot{V} = A_0 C_d \sqrt{\frac{2(P_1 - P_2)}{\rho(1 - \beta^4)}}
\]

\[
A_0 = A_2 = \pi d^2/4 \quad \beta = d/D
\]

The value of $C_d$ depends on both $b$ and the Reynolds number, and charts and curve-fit correlations for $C_d$ are available for various types of obstruction meters.

\[
\text{Orifice meters:} \quad C_d = 0.5959 + 0.0312\beta^{2.1} - 0.184\beta^8 + \frac{91.71\beta^{2.5}}{\text{Re}^{0.75}}
\]

\[
\text{Nozzle meters:} \quad C_d = 0.9975 - \frac{6.53\beta^{0.5}}{\text{Re}^{0.5}}
\]

\[
0.25 < \beta < 0.75 \text{ and } 10^4 < \text{Re} < 10^7
\]

For flows with high Reynolds numbers ($\text{Re} > 30,000$), the value of $C_d$ can be taken to be 0.96 for flow nozzles and 0.61 for orifices.
Common types of obstruction meters.
An orifice meter and schematic showing its built-in pressure transducer and digital readout.

The variation of pressure along a flow section with an orifice meter as measured with piezometer tubes; the lost pressure and the pressure recovery are shown.
**EXAMPLE 8–10  Measuring Flow Rate with an Orifice Meter**

The flow rate of methanol at 20°C ($\rho = 788.4 \text{ kg/m}^3$ and $\mu = 5.857 \times 10^{-4} \text{ kg/m} \cdot \text{s}$) through a 4-cm-diameter pipe is to be measured with a 3-cm-diameter orifice meter equipped with a mercury manometer across the orifice plate, as shown in Fig. 8–59. If the differential height of the manometer is 11 cm, determine the flow rate of methanol through the pipe and the average flow velocity.
Properties  The density and dynamic viscosity of methanol are given to be \( \rho = 788.4 \text{ kg/m}^3 \) and \( \mu = 5.857 \times 10^{-4} \text{ kg/m} \cdot \text{s} \), respectively. We take the density of mercury to be 13,600 \( \text{kg/m}^3 \).

Analysis  The diameter ratio and the throat area of the orifice are

\[
\beta = \frac{d}{D} = \frac{3}{4} = 0.75
\]

\[
A_0 = \frac{\pi d^2}{4} = \frac{\pi (0.03 \text{ m})^2}{4} = 7.069 \times 10^{-4} \text{ m}^2
\]

The pressure drop across the orifice plate is

\[
\Delta P = P_1 - P_2 = (\rho_{\text{Hg}} - \rho_{\text{met}})gh
\]

Then the flow rate relation for obstruction meters becomes

\[
\dot{V} = A_0C_d\sqrt{\frac{2(P_1 - P_2)}{\rho(1 - \beta^4)}} = A_0C_d\sqrt{\frac{2(\rho_{\text{Hg}} - \rho_{\text{met}})gh}{\rho_{\text{met}}(1 - \beta^4)}} = A_0C_d\sqrt{\frac{2(\rho_{\text{Hg}}/\rho_{\text{met}} - 1)gh}{1 - \beta^4}}
\]

Substituting, the flow rate is determined to be

\[
\dot{V} = (7.069 \times 10^{-4} \text{ m}^2)(0.61)\sqrt{\frac{2(13,600/788.4 - 1)(9.81 \text{ m/s}^2)(0.11 \text{ m})}{1 - 0.75^4}} - 3.09 \times 10^{-3} \text{ m}^3/\text{s}
\]

which is equivalent to 3.09 L/s. The average flow velocity in the pipe is determined by dividing the flow rate by the cross-sectional area of the pipe,

\[
V = \frac{\dot{V}}{A_c} = \frac{\dot{V}}{\pi D^2/4} = \frac{3.09 \times 10^{-3} \text{ m}^3/\text{s}}{\pi (0.04 \text{ m})^2/4} = 2.46 \text{ m/s}
\]
The Reynolds number of flow through the pipe is

\[
Re = \frac{\rho V D}{\mu} = \frac{(788.4 \text{ kg/m}^3)(2.46 \text{ m/s})(0.04 \text{ m})}{5.857 \times 10^{-4} \text{ kg/m \cdot s}} = 1.32 \times 10^5
\]

Substituting \( \beta = 0.75 \) and \( Re = 1.32 \times 10^5 \) into the orifice discharge coefficient relation

\[
C_d = 0.5959 + 0.0312\beta^{2.1} - 0.184\beta^8 + \frac{91.71\beta^{2.5}}{Re^{0.75}}
\]

gives \( C_d = 0.601 \), which differs from the original guessed value of 0.61. Using this refined value of \( C_d \), the flow rate becomes 3.04 L/s, which differs from our original result by 1.6 percent. After a couple iterations, the final converged flow rate is 3.04 L/s, and the average velocity is 2.42 m/s (to three significant digits).

**Discussion** If the problem is solved using an equation solver such as EES, then it can be formulated using the curve-fit formula for \( C_d \) (which depends on the Reynolds number), and all equations can be solved simultaneously by letting the equation solver perform the iterations as necessary.
Positive Displacement Flowmeters

The total amount of mass or volume of a fluid that passes through a cross section of a pipe over a certain period of time is measured by positive displacement flowmeters.

There are numerous types of displacement meters, and they are based on continuous filling and discharging of the measuring chamber. They operate by trapping a certain amount of incoming fluid, displacing it to the discharge side of the meter, and counting the number of such discharge–recharge cycles to determine the total amount of fluid displaced.

A positive displacement flowmeter with double helical three-lobe impeller design.

A nutating disk flowmeter.
(a) An in-line turbine flowmeter to measure liquid flow, with flow from left to right, (b) a cutaway view of the turbine blades inside the flowmeter, and (c) a handheld turbine flowmeter to measure wind speed, measuring no flow at the time the photo was taken so that the turbine blades are visible. The flowmeter in (c) also measures the air temperature for convenience.
Paddlewheel Flowmeters

Paddlewheel flowmeters are low-cost alternatives to turbine flowmeters for flows where very high accuracy is not required.

The paddlewheel (the rotor and the blades) is perpendicular to the flow rather than parallel as was the case with turbine flowmeters.

Paddlewheel flowmeter to measure liquid flow, with flow from left to right, and a schematic diagram of its operation.
Variable-Area Flowmeters (Rotameters)

A simple, reliable, inexpensive, and easy-to-install flowmeter with reasonably low pressure drop and no electrical connections that gives a direct reading of flow rate for a wide range of liquids and gases is the variable-area flowmeter, also called a rotameter or floatmeter.

A variable-area flowmeter consists of a vertical tapered conical transparent tube made of glass or plastic with a float inside that is free to move.

As fluid flows through the tapered tube, the float rises within the tube to a location where the float weight, drag force, and buoyancy force balance each other and the net force acting on the float is zero.

The flow rate is determined by simply matching the position of the float against the graduated flow scale outside the tapered transparent tube.

The float itself is typically either a sphere or a loose-fitting piston-like cylinder.

Two types of variable-area flowmeters: (a) an ordinary gravity-based meter and (b) a spring-opposed meter.
Ultrasonic Flowmeters

**Ultrasonic flowmeters** operate using sound waves in the ultrasonic range (beyond human hearing ability, typically at a frequency of 1 MHz). Ultrasonic (or acoustic) flowmeters operate by generating sound waves with a transducer and measuring the propagation of those waves through a flowing fluid.

There are two basic kinds of ultrasonic flowmeters: *transit time* and *Doppler-effect* (or *frequency shift*) flowmeters.

\[ V = KL \Delta t \]

*L* is the distance between the transducers and *K* is a constant.

The operation of a transit time ultrasonic flowmeter equipped with two transducers.
Doppler-Effect Ultrasonic Flowmeters

Doppler-effect ultrasonic flowmeters measure the average flow velocity along the sonic path.

Ultrasonic clamp-on flowmeters enable one to measure flow velocity without even contacting (or disturbing) the fluid by simply pressing a transducer on the outer surface of the pipe.

The operation of a Doppler-effect ultrasonic flowmeter equipped with a transducer pressed on the outer surface of a pipe.
Electromagnetic Flowmeters

A full-flow electromagnetic flowmeter is a nonintrusive device that consists of a magnetic coil that encircles the pipe, and two electrodes drilled into the pipe along a diameter flush with the inner surface of the pipe so that the electrodes are in contact with the fluid but do not interfere with the flow and thus do not cause any head loss.

Insertion electromagnetic flowmeters operate similarly, but the magnetic field is confined within a flow channel at the tip of a rod inserted into the flow.
Vortex Flowmeters

This suggests that the flow rate can be determined by generating vortices in the flow by placing an obstruction in the flow and measuring the shedding frequency. The flow measurement devices that work on this principle are called vortex flowmeters.

The Strouhal number, defined as \( St = \frac{fd}{V} \), where \( f \) is the vortex shedding frequency, \( d \) is the characteristic diameter or width of the obstruction, and \( V \) is the velocity of the flow impinging on the obstruction, also remains constant in this case, provided that the flow velocity is high enough.

The vortex flowmeter has the advantage that it has no moving parts and thus is inherently reliable, versatile, and very accurate (usually 1 percent over a wide range of flow rates), but it obstructs the flow and thus causes considerable head loss.

The operation of a vortex flowmeter.
Thermal (Hot-Wire and Hot-Film) Anemometers

Thermal anemometers involve an electrically heated sensor and utilize a thermal effect to measure flow velocity.

Thermal anemometers have extremely small sensors, and thus they can be used to measure the instantaneous velocity at any point in the flow without appreciably disturbing the flow.

They can measure velocities in liquids and gases accurately over a wide range—from a few centimeters to over a hundred meters per second.

A thermal anemometer is called a hot-wire anemometer if the sensing element is a wire, and a hot-film anemometer if the sensor is a thin metallic film (less than 0.1 µm thick) mounted usually on a relatively thick ceramic support having a diameter of about 50 µm.

The electrically heated sensor and its support, components of a hot-wire probe.
**Schematic of a thermal anemometer system.**

**King’s law**

\[ E^2 = a + bV^n \]

$E$ is the voltage, and the values of the constants $a$, $b$, and $n$ are calibrated for a given probe. Once the voltage is measured, this relation gives the flow velocity $V$ directly.

**Thermal anemometer probes with single, double, and triple sensors to measure (a) one-, (b) two-, and (c) three-dimensional velocity components simultaneously.**
Laser Doppler Velocimetry

Laser Doppler velocimetry (LDV), also called laser velocimetry (LV) or laser Doppler anemometry (LDA), is an optical technique to measure flow velocity at any desired point without disturbing the flow.

Unlike thermal anemometry, LDV involves no probes or wires inserted into the flow, and thus it is a nonintrusive method. Like thermal anemometry, it can accurately measure velocity at a very small volume, and thus it can also be used to study the details of flow at a locality, including turbulent fluctuations, and it can be traversed through the entire flow field without intrusion.

A dual-beam LDV system in forward scatter mode.
\[ f = \frac{V}{s} = \frac{2V \sin(\alpha/2)}{\lambda} \]

\[ s = \frac{\lambda}{2 \sin(\alpha/2)} \]

\(\lambda\) is the wavelength of the laser beam and \(\alpha\) is the angle between the two laser beams.

This fundamental relation shows the flow velocity to be proportional to the frequency.

Fringes that form as a result of the interference at the intersection of two laser beams of an LDV system (lines represent peaks of waves). The top diagram is a close-up view of two fringes.

A time-averaged velocity profile in turbulent pipe flow obtained by an LDV system.
Particle Image Velocimetry

**Particle image velocimetry (PIV)** is a double-pulsed laser technique used to measure the instantaneous velocity distribution in a plane of flow by photographically determining the displacement of particles in the plane during a very short time interval.

Unlike methods like hot-wire anemometry and LDV that measure velocity at a point, PIV provides velocity values simultaneously throughout an entire cross section, and thus it is a whole-field technique.

PIV combines the accuracy of LDV with the capability of flow visualization and provides instantaneous flow field mapping.

The entire instantaneous velocity profile at a cross section of pipe can be obtained with a single PIV measurement.

A PIV system can be viewed as a camera that can take a snapshot of velocity distribution at any desired plane in a flow.

Ordinary flow visualization gives a qualitative picture of the details of flow.

PIV also provides an accurate *quantitative* description of various flow quantities such as the velocity field, and thus the capability to analyze the flow numerically using the velocity data provided.
A PIV system to study flame stabilization.
Instantaneous velocity field in the wake region of a car as measured by a PIV system in a wind tunnel. The velocity vectors are superimposed on a contour plot of pressure. The interface between two adjacent grayscale levels is an isobar.
A variety of laser light sources such as argon, copper vapor, and Nd:YAG can be used with PIV systems, depending on the requirements for pulse duration, power, and time between pulses. Nd:YAG lasers are commonly used in PIV systems over a wide range of applications.

A beam delivery system such as a light arm or a fiber-optic system is used to generate and deliver a high-energy pulsed laser sheet at a specified thickness.

With PIV, other flow properties such as vorticity and strain rates can also be obtained, and the details of turbulence can be studied.

A three-dimensional PIV system set up to study the mixing of an air jet with cross duct flow.
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